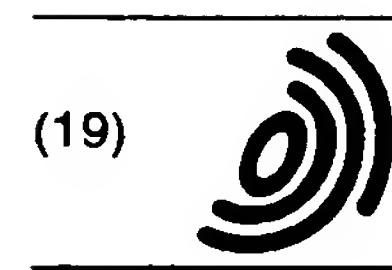


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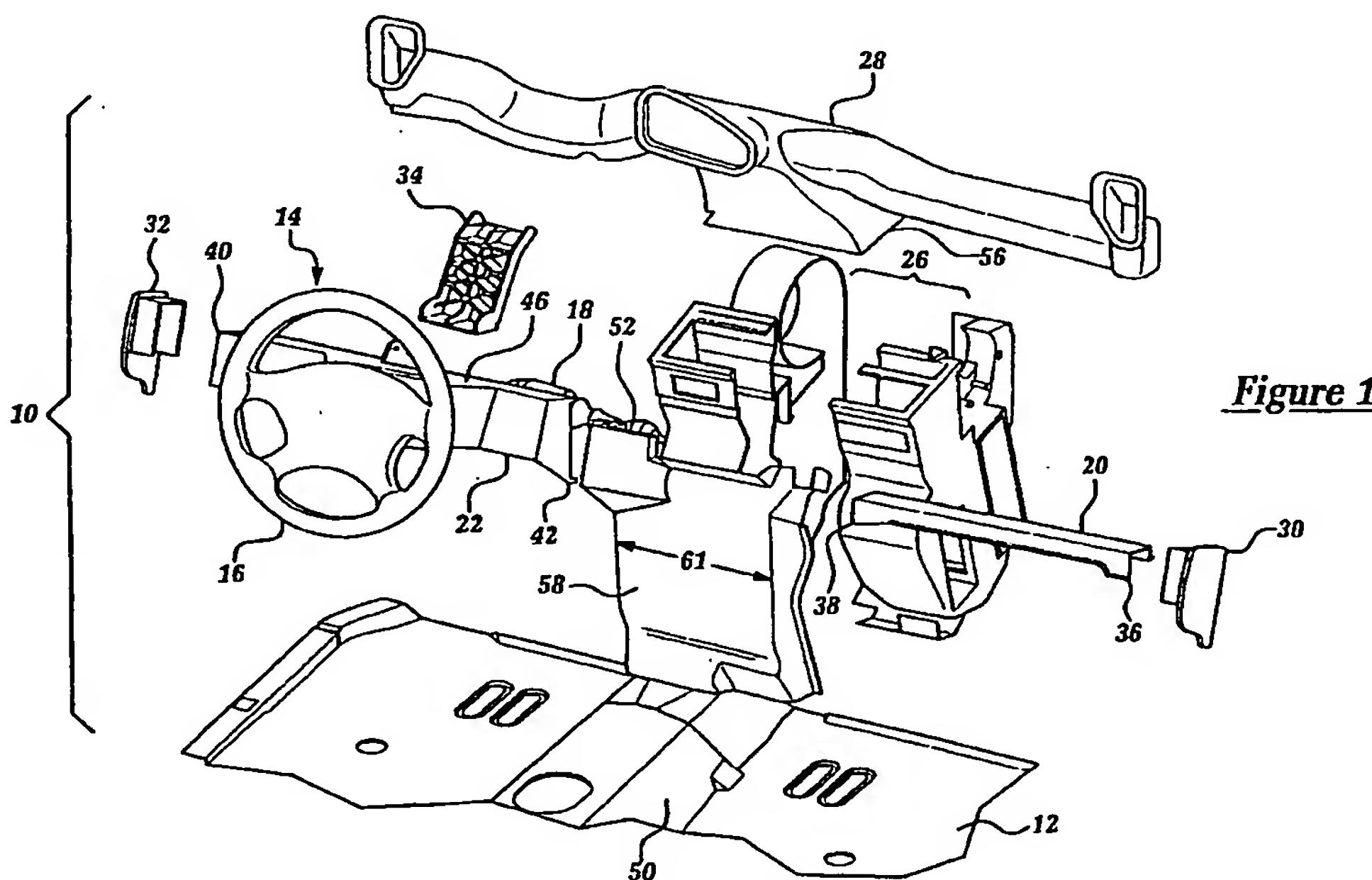
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### (54) Integrated HVAC and steering column support assembly

(57) An integrated heating ventilation and air conditioning unit ("HVAC") and steering column support assembly 10. Assembly 10 is adapted to be operatively installed within a conventional automotive vehicle including a conventional body assembly having an underbody platform or structure 12 and a steering assembly 14. Assembly 10 includes elongated lateral support

members 20, 22; an integrated HVAC duct/face plate/support member 24; and HVAC components 26; and support brackets 30, 32, and 34. Members 20, 22 and 24 and brackets 30, 32, 34 cooperate to support steering wheel assembly 18. Member 24 acts as both a support for HVAC assembly 26 and a support for steering assembly 14.



**Description****FIELD OF INVENTION**

**[0001]** The present invention relates to a heating ventilation and air conditioning unit ("HVAC") and steering column support assembly and, more particularly, to an integrated HVAC and steering column support assembly which combines the vehicle's cockpit structural assemblies and attributes with the vehicle's HVAC, thereby reducing the cost and weight of the vehicle, increasing packaging efficiency, and improving system quality.

**BACKGROUND OF THE INVENTION**

**[0002]** Vehicle passenger compartments or cockpits typically include various devices such as a steering wheel assembly, an instrument panel, electrical and mechanical subsystems, pedal assemblies, a heating ventilation and air conditioning unit ("HVAC") and ducts, and several support structures and assemblies, which are used to mount and hold these components. These structural supports and assemblies typically include one or more stanchions, cross car beams, and tunnel mounted brackets, which are rigidly attached to the vehicle body and which cooperatively support the steering column, HVAC, instrument panel, and other components. While these structural assemblies effectively support the vehicular cockpit components and provide a desirable level of stiffness and rigidity, they suffer from some drawbacks.

**[0003]** For example, and without limitation, these added support members or systems undesirably lengthen and complicate the manufacturing process, decrease packaging efficiency, and increase the weight of the vehicle. Particularly, these supports typically do not integrate the other necessary passenger compartment assemblies, such as the HVAC, the instrument panel, and other electrical and mechanical subsystems and thus, they add to the weight and complexity of the vehicle's cockpit, thereby complicating and lengthening the overall vehicle assembly procedure.

**[0004]** Some attempts have been made to integrate certain functional components of the vehicle's cockpit and/or instrument panel into structural supports to save space within the vehicle. Particularly, attempts have been made to integrate cross car air ducts into certain parts of the instrument panel support structure. However, such attempts have not provided the necessary steering column support and therefore have not eliminated much of the required support system such as the tunnel mounted bracket assembly.

**[0005]** Therefore, a need exists for an integrated HVAC and steering column support assembly which integrates the structural attributes of the instrument panel support assembly into the HVAC, thereby desirably reducing the weight, cost, and packaging space of the vehicle.

**SUMMARY OF THE INVENTION**

**[0006]** The present invention provides an integrated HVAC and steering column support assembly which overcomes the various and previously delineated drawbacks of prior vehicle support assemblies and systems.

**[0007]** The present invention also provides an integrated HVAC and steering column support assembly which efficiently combines the steering column support function and the HVAC function into a single synergistic system.

**[0008]** The present invention further provides an integrated HVAC and steering column support assembly which eliminates the need for a tunnel mounted bracket assembly, lowers vehicle cost and weight, and improves packaging efficiency.

**[0009]** According to a first aspect of the present invention, an integrated HVAC and steering column support assembly is provided for use within a vehicle. The assembly includes a first lateral support member which is coupled to the steering column and to a body assembly of the vehicle; and a second lateral support member which forms a portion of the HVAC and which is coupled to an underbody structure of the vehicle. The first and second members are effective to cooperatively support the HVAC and the steering column.

**[0010]** These and other objects, aspects, features, and advantages of the present invention will become apparent from a consideration of the following specification and the attached drawings.

**BRIEF DESCRIPTION OF THE DRAWINGS**

**[0011]** FIGURE 1 illustrates an exploded view of an integrated HVAC and steering column support assembly which is made in accordance with the preferred embodiment of the present invention.

**[0012]** FIGURE 2 illustrates an assembled view of the integrated HVAC and steering column support assembly shown in FIGURE 1.

**[0013]** FIGURE 3 illustrates an assembled view of an integrated HVAC and steering column support assembly which is made in accordance with the second embodiment of the present invention.

**DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS**

**[0014]** Referring to FIGURES 1-2, there is shown an integrated heating ventilation and air conditioning unit ("HVAC") and steering column support assembly 10 which is made in accordance with the teachings of the preferred embodiment of the invention. Assembly 10 is adapted to be operatively installed within a conventional automotive vehicle of the type including a conventional body having an underbody structure 12 and a steering assembly 14 including a steering wheel 16 and a steering column 18.

[0015] Assembly 10 includes elongated lateral support member 20, 22; an integrated HVAC duct/face plate/support member 24; HVAC components 26; an HVAC duct member 28; and support brackets 30, 32, and 34. Support members 20, 22 and 24 are each manufactured from a strong, rigid and durable material such as a conventional metal or composite material. In the preferred embodiment, the material (e.g. metal/composite) used to manufacture members 20, 22, 24 is overmolded with plastic through a conventional overmolding process. The overmolding of the members 20, 22, 24 allows for the relatively simple attachment and housing of various electrical and mechanical subsystems, thereby providing improved cost, weight, and packaging efficiency. For example, the overmolding on the interior surfaces of these structural members can be molded and shaped to include various housing and attachment type features which allow vehicle components and accessories to be relatively easily attached or housed within the structural members.

[0016] Support member 20 is an elongated and generally rectangular passenger side cross beam having a generally "C"-shaped cross-section and an "outer" end 36 and an "inner" end 38. Member 20 is fixedly attached to the passenger side of the vehicle body at outer end 36 by use of bracket 30, which is attached to end 36 and to the vehicle body in a conventional manner (e.g., welded). Member 20 is fixedly attached to HVAC face plate and support structure 24 at inner end 38 in a conventional manner such as by use of an interlocking overmolded joint and/or by use of conventional fasteners or welds.

[0017] Support member 22 is an elongated and generally rectangular driver side or steering column support cross beam having a "C"-shaped cross section, an "outer" end 40, an "inner" end 42, and a steering wheel reception aperture 44. Member 22 is fixedly attached to the driver side of the vehicle body at outer end 40 by use of bracket 32, which is attached to end 40 and to the vehicle body in a conventional manner (e.g., welded or fastened). Member 22 is further attached to the vehicle body by use of bracket 34 which is attached to the top surface 46 of member 22 and which provides substantially vertical support to member 22 and steering wheel assembly 14. Steering column 18 extends through aperture 44, thereby allowing member 22 to support steering column 18 and steering wheel 14. Member 22 is fixedly attached to HVAC face plate and support member 24 at inner end 42 in a conventional manner such as by use of an interlocking overmolded joint and/or by use of conventional fasteners or welds.

[0018] Support member 24 is an integrated HVAC face plate and support structure, which is fixedly attached to the underbody 12 of the vehicle at a first or "bottom" end in a conventional manner (e.g., welded or fastened), and more particularly, is attached to the tunnel portion 50 of the vehicle underbody 12. Member 24 has a substantially flat outer surface 58 and has a width

5 61 which is substantially similar to the width of tunnel portion 50, thereby providing a relatively secure and rigid connection to tunnel portion 50. Member 24 extends substantially vertically from underbody 12 to a second or "upper" end 52 which cooperate with HVAC components 26 to form air communication apertures 54 and to assist in channeling air from components 26 through apertures 54 (e.g., member 24 forms a portion of an HVAC air channeling duct). Member 24 is coupled to HVAC components 26 in a conventional manner, and operatively supports components 26. End 56 of duct member 28 selectively attaches to the upper end 52 and to components 26, thereby allowing duct member 28 to communicate with apertures 54 and to receive and/or communicate airflow from/to HVAC components 26 and to transfer airflow to various regions of the passenger compartment. In this manner, member 24 forms an integral portion of the vehicle's HVAC, while concomitantly supporting the HVAC components 26. In the preferred embodiment of the invention, members 20, 22, 24 and 34 are "tunable" for stiffness by altering or augmenting the composite material ratio (e.g., the amount of metal versus overmolded material) to meet differing vehicle structural requirements. In one alternate embodiment, members 20, 22 and 24 comprise a one-piece integral molded structure.

[0019] In one alternate embodiment, which is shown in FIGURE 3, members 20, 22 and 24 include additional integrally formed housings and/or dash panel modules. 10 Particularly, in support assembly 100 of FIGURE 3, member 22 includes integrally formed electronics housings 58 and a pedal support structure 60 for operatively supporting the vehicle's pedals 62; member 24 includes integrally formed radio and/or climate control housing 64; and member 20 includes integrally formed air bag housing 66.

[0020] In operation, members 20, 22 and 24 and brackets 30, 32, 34 cooperate to support steering wheel assembly 19. Particularly, members 20, 22, 24 provide support from both sides of the vehicle body (i.e., through members 20 and 22) and from the floor or underbody 12 of the vehicle (i.e., through member 24). Member 24 acts as both a support for HVAC components 26 and a support for steering assembly 14. Importantly, member 24 provides vertical support at the center (e.g., tunnel portion) of the vehicle underbody 12, thereby improving the overall center stiffness of the assembly. The integrated HVAC and steering column support assembly 10 may be installed onto vehicle in a relatively quick and simple manner, and offers a significant advantage over conventional HVAC and support assemblies.

[0021] Particularly, assembly 10 efficiently combines the steering column support function and the HVAC function into a single synergistic system. The use of the integrated HVAC duct/face plate support member 24 obviates the need for a tunnel mounting bracket assembly, thereby lowering the overall weight of the vehicle and improving packaging efficiency. The reduced number of

components required for the vehicle cockpit simplifies assembly and shortens the overall build time required for the vehicle.

[0022] It should be understood that this invention is not to be limited to the exact construction or embodiment described above but that various changes may be made without departing from the spirit or scope of the invention.

## Claims

1. A support assembly for use within a vehicle having a body portion, an underbody portion, an HVAC, and a steering wheel assembly, said support assembly comprising:

a first lateral support member which is attached to a driver side of the body portion and to the steering wheel assembly;

a second lateral support member which is attached to a passenger side of the body portion; and

an integrated HVAC and steering column support member which is attached to the underbody structure, to said first lateral support member, to said second lateral support member, and to the HVAC, said integrated HVAC and steering column support member being effective to structurally support the HVAC and to cooperate with said first and second lateral support members to structurally support the steering wheel assembly.

2. The support assembly of Claim 1, wherein said first and second lateral support members and said integrated HVAC and steering column support member are integrally formed by use of an overmolding process.

3. The support assembly of Claim 1 wherein said first lateral support member further comprises an integrally formed pedal support structure.

4. The support assembly of Claim 1 wherein said first lateral support member further comprises an integrally formed dash panel module.

5. The support assembly of Claim 1 wherein said integrated HVAC and steering column support member includes a face plate structure.

6. The support assembly of Claim 1 wherein said integrated HVAC and steering column support member is made from an overmolded material.

7. The support assembly of Claim 1 wherein the vehicle underbody includes a tunnel portion; and where-

in said integrated HVAC and steering column support member is attached to the tunnel portion.

8. The support assembly of Claim 7 wherein said integrated HVAC and steering column support member is approximately as wide as the tunnel portion.

9. The support assembly of Claim 1 wherein the steering wheel assembly includes a steering column; and wherein said first lateral support member includes an aperture which selectively receives the steering column.

10. The support assembly of Claim 1 wherein said first lateral support member is attached to the driver side of the body portion by use of a first bracket member; and said second lateral support member is attached to the passenger side of the body portion by use of a second bracket member.

11. The support assembly of claim 1 wherein said integrated HVAC and steering column support member cooperates with the HVAC to form an air communication with the HVAC to form an air communication aperture, and further comprising a duct member which selectively attaches to said air communication aperture and which communicates airflow from the HVAC to portions of the vehicle.

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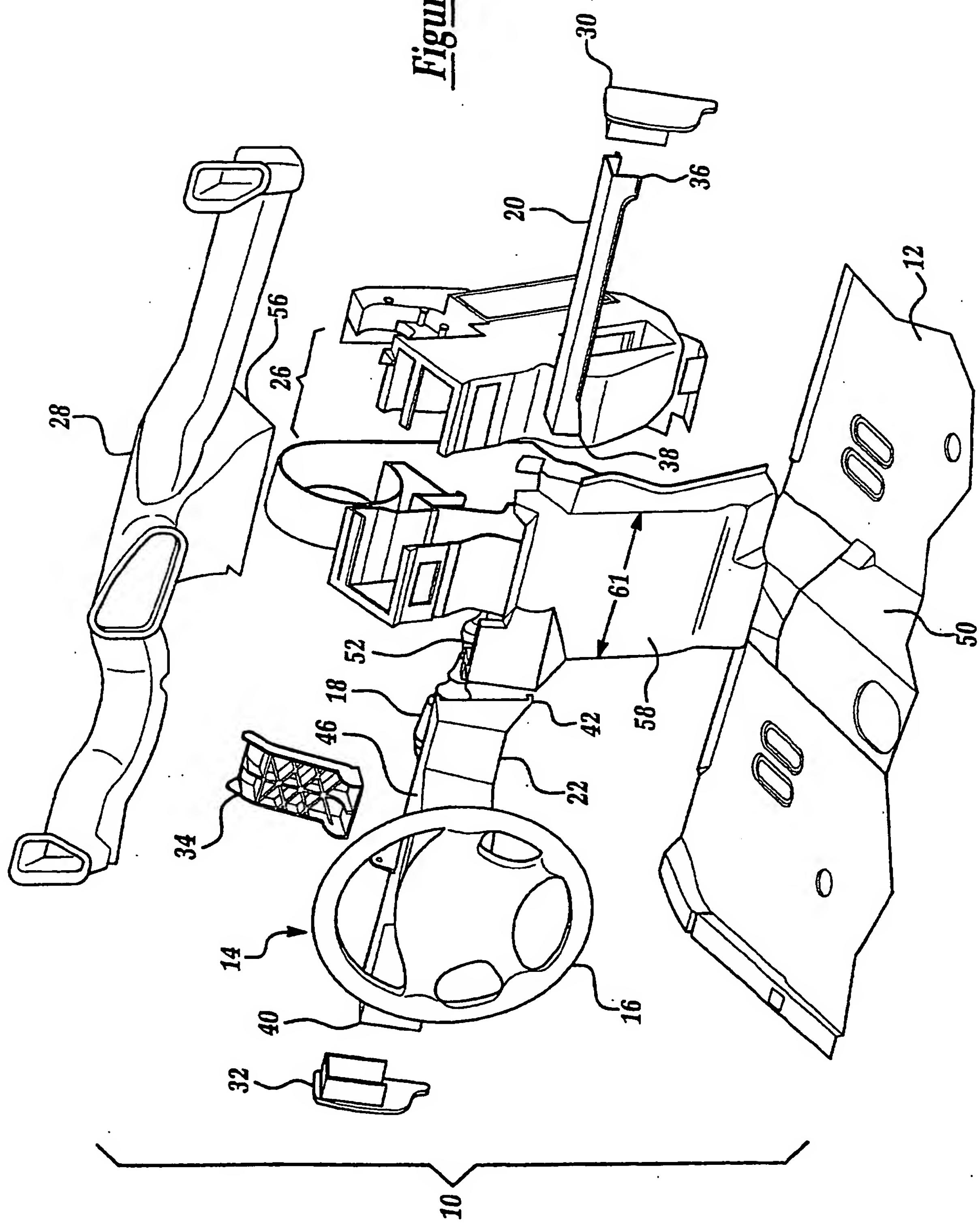
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Figure 1



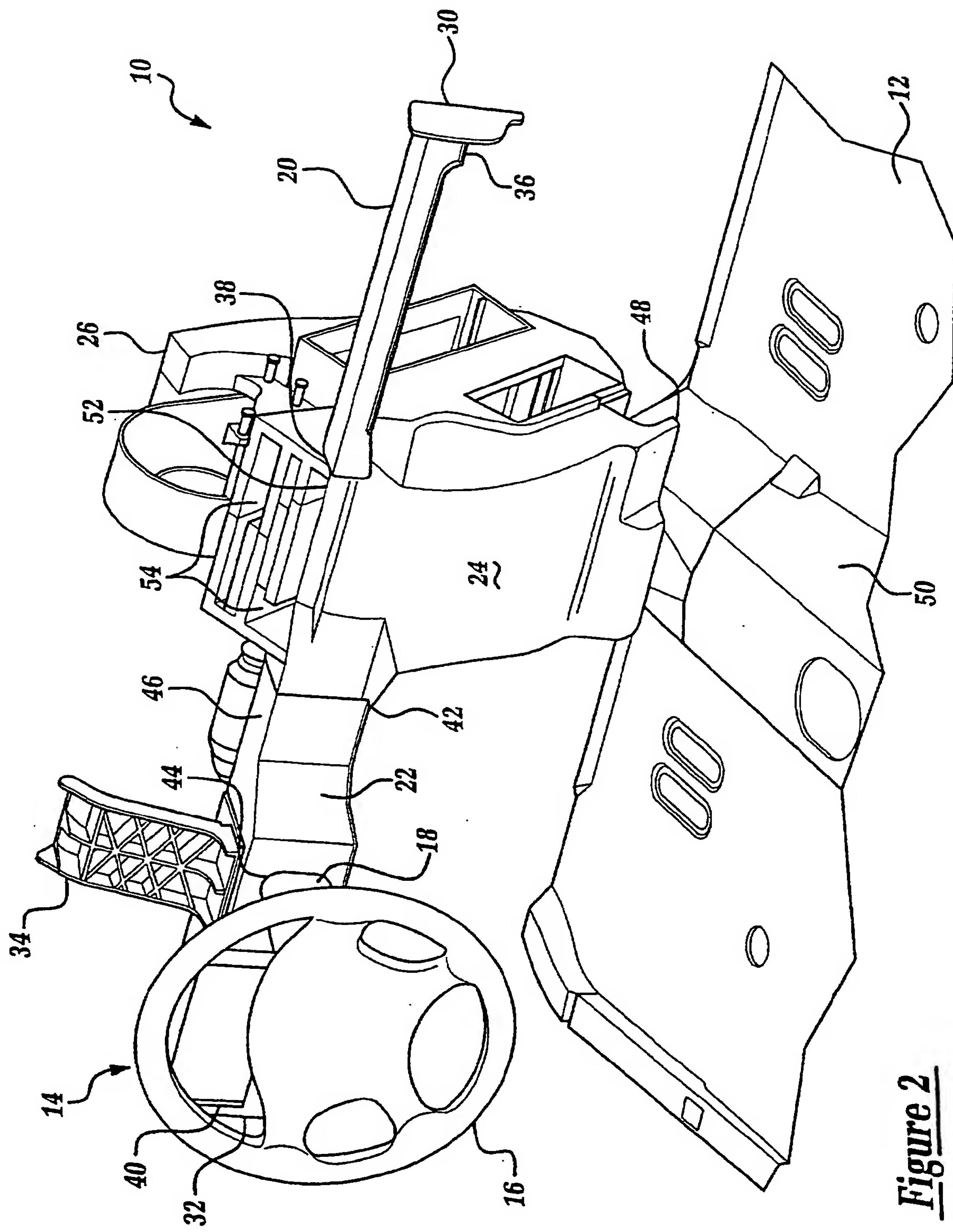


Figure 2

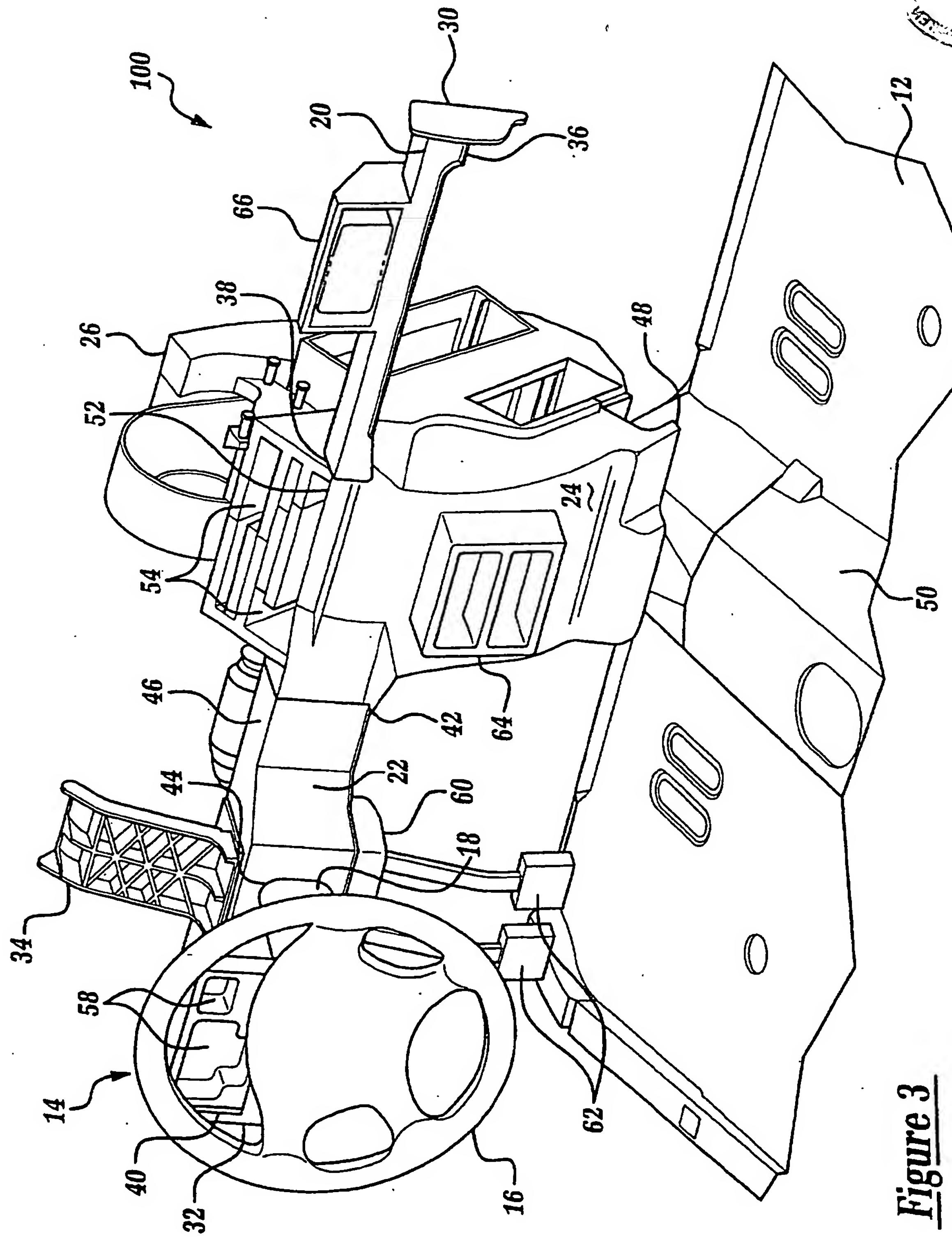
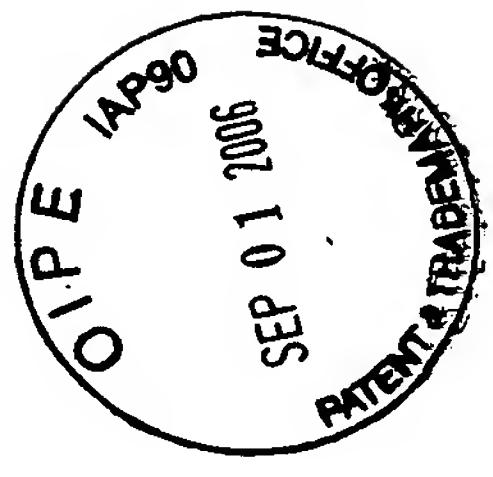


Figure 3



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